

WHAT IS CLAIMED IS:

1. A polycarbonate composition comprising
  - 5 (A) an aromatic polycarbonate and/or polyester-carbonate
  - (B) a graft polymer and
  - (C) a copolymer of styrene and at least one monomer containing at least one carboxyl group, the copolymer having a weight average molecular weight,  $M_w$ , equal to or greater than
- 10 10,500 g/mol.
2. The composition according to Claim 1, wherein (C) is present in an amount of 0.4 to 7 % relative to the weight of the composition.
- 15 3. The composition according to Claim 1 wherein (C) is present in an amount of 1 to 4 % relative to the weight of the composition.
- 20 4. The composition according to Claim 1 wherein (C) is a copolymer of styrene and maleic anhydride.
5. The composition according to Claim 4, wherein (C) contains maleic anhydride in an amount of 1 to 40 % relative to the weight of (C).
- 25 6. The composition according to Claim 1 wherein the weight average molecular weight of (C) is 10,500 to 300,000.
7. The composition according to Claim 1 wherein (A) is present in an amount of 5 to 98 % relative to the weight of the composition.
- 30 8. The composition according to Claim 1 wherein (A) is present in an amount of 4 to 75 % relative to the weight of the composition.

9. The composition according to Claim 1 wherein (B) is a graft of B.1) 5 to 95 wt.% of one or more vinyl monomers on B.2) 95 to 5 wt.% of one or more graft bases having glass transition temperatures lower than 10°C.

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10. The composition according to Claim 1 wherein (B) is present in an amount of 1 to 94 % relative to the weight of the composition.

11. The composition according to Claim 1 wherein (B) is present 10 in an amount of 5 to 60 % relative to the weight of the composition.

12. The composition according to Claim 1 further containing (D) at least one thermoplastic vinyl (co)polymer and/or polyalkylene terephthalate.

15 13. The composition according to Claim 12 wherein D is present in an amount of 0 to 25 % relative to the weight of the composition.

14. The composition according to Claim 1 further containing (E) at least one additive selected from the group consisting of flameproofing 20 agents, fluorinated polyolefins and inorganic particles.

15. The composition of Claim 14 wherein inorganic particles are selected from the group consisting of talc, mica, wollastonite, quartz, and titanium dioxide.

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16. A process for the preparation of the composition of Claim 1 comprising mixing (A), (B) and (C) and subjecting the resulting mixture to melt compounding and melt extrusion at temperatures of 200 to 300°C in conventional units.

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17. A method of using the composition of Claim 1 comprising producing a molded article.

18. The molded article prepared by the method of Claim 17.

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19. A multi-layered composite comprising at least one first layer that includes the composition of Claim 1 and a second layer that contains polyurethane.

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20. The composite of Claim 19, wherein said first layer is bonded directly to said second layer.

21. The composite of Claim 20 wherein said second layer is a polyurethane foam.

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22. The composite of Claim 20 wherein said second layer is a solid polyurethane.

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23. The composite of Claim 20 further comprising at least one additional polymeric layer.

24. The composite of Claim 23, wherein the additional polymeric layer contains polyvinyl chloride.

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25. The composite of Claim 23 wherein the additional layer is bonded directly to the second layer.